



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 西江油田群在役设施改造项目原油外输泵采购

Purchase of Crude Oil Pumps for In-service Facilities Renovation Project of Xijiang Oilfield Group

委托单位 Commission Unit : 青岛太平洋海洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区松岗街道罗田社区龙山二路1号

工程编号 Project No. : CJP-WR-051-351-19-027

检测方法 Inspection Method : RT

报告编号 Report No. : CJP-WR-051-351-RT001-19-027

页数 Number of pages : 4

报告日期 Report Date : 2019.05.06

批准人 Approved by : _____



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司

SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

射线检测报告

RADIOGRAPHIC INSPECTION REPORT

项目名称:西江油田群在役设施改造项目原油外输泵采购

报告日期

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Project of Xijiang Oilfield Group

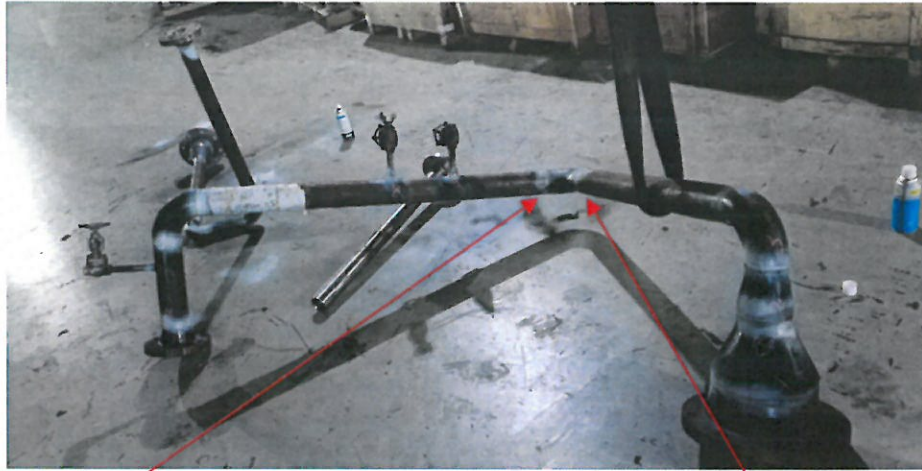
检测地点 Test Position	太平洋车间 QPOC Workshop	放射源 Source	XXG-2505	底片黑度 Film Density	2.0~4.0	显影温度 Developing Temperature	20℃					
图纸号 Drawing No.	--	焦点尺寸 Focus Size	2×2	X-管电压 X-Tube Voltage	220kV	显影时间 Developing Time	5min					
执行标准 Executive Standard	AWS D1.1	增感方式 Intensifying Screen	Pb(0.1×2)mm	X-管电流(源强) X-Tube Current(Activity)	5mA	定影温度 Fixing Temperature	20℃					
工件材质 Material	A106B	焦距 SFD	500mm	像质计 IQI	ASTM 1A	定影时间 Fixing Time	15min					
检测比例 Testing Rate	10%	胶片类性 Film Type	AGFA-C7	曝光时间 Exposure Time	1.8/1.2 min	透照方法 Exposure Technique	DWDI					
序号 No.	工件号 Workpiece No.	焊缝号 Weld No.	焊工号 Welder No.	底片编号 Film No.	焊接方法 Welding Process	焊缝长度 W.L(mm)	直径/厚度 Dia/THK (mm)	缺陷情况 Defect Condition(mm)	意见 Judge		返修次数 Repair Times	返修报告 Repair Report No.
									级别 Grade	结果 Result		
1	3"-CR-20025-A2-HT45	W5	TPY001	A	GTAW	279	Φ88.9×7.6	--	--	Acc	--	--
2	3"-CR-20025-A2-HT45	W5	TPY001	B	GTAW	279	Φ88.9×7.6	--	--	Acc	--	--
3	3"-CR-20025-A2-HT45	W5	TPY001	C	GTAW	279	Φ88.9×7.6	--	--	Acc	--	--
4	3"-CR-20025-A2-HT45	W6	TPY001	A	GTAW	279	Φ88.9×7.6	--	--	Acc	--	--
5	3"-CR-20025-A2-HT45	W6	TPY001	B	GTAW	279	Φ88.9×7.6	--	--	Acc	--	--
6	3"-CR-20025-A2-HT45	W6	TPY001	C	GTAW	279	Φ88.9×7.6	--	--	Acc	--	--
7	2"-CR-20037-A2-HT45	W4	TPY001	A	GTAW	189	Φ60.3×5.5	--	--	Acc	--	--
8	2"-CR-20037-A2-HT45	W4	TPY001	B	GTAW	189	Φ60.3×5.5	--	--	Acc	--	--
9	2"-CR-20037-A2-HT45	W4	TPY001	C	GTAW	189	Φ60.3×5.5	--	--	Acc	--	--
10	2"-CR-20037-A2-HT45	W6	TPY001	A	GTAW	189	Φ60.3×5.5	P(Φ1×1)	--	Acc	--	--
11	2"-CR-20037-A2-HT45	W6	TPY001	B	GTAW	189	Φ60.3×5.5	P(Φ1×1)	--	Acc	--	--
12	2"-CR-20037-A2-HT45	W6	TPY001	C	GTAW	189	Φ60.3×5.5	--	--	Acc	--	--

注(Notes): 未熔合(LOF-Lack of Fusion) 根部凹陷(RC-Root Concavity) 裂纹(C-Crack) 气孔(P-Porosity) 夹渣(S.I-Slag Inclusion)
未焊透(LOP-Lack of Penetration) 咬边(UC-Undercut) 无记录缺陷(N.S.D-No Recordable Defect) 合格(Acc-Acceptance) 不合格(Rej-Rejection)

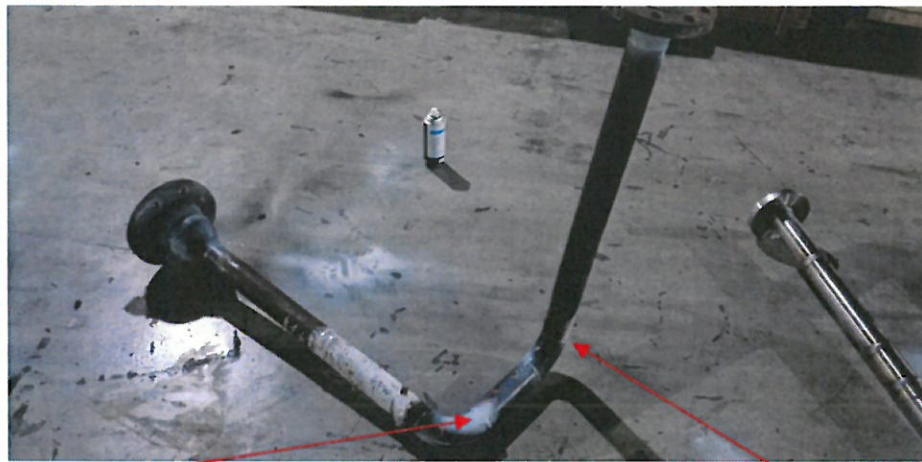
签字 Signature	检验员(Inspector) Li Le	技术监督(Tech. Supervisor) Tang Xue-zu	签字授权人(Authorized Signee) Tang Xue-zu
日期 Date	2019.05.06	2019.05.06	2019.05.06

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:
Report No: CJP-WR-051-351-RT001-19-027



W6 3 " -CR-20025-A2-HT45 W5



W4 2 " -CR-20037-A2-HT45 W6



3 " -CR-20025-A2-HT45 W5 W6



2 " -CR-20037-A2-HT45 W4 W6



备注

Remark

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Client should inform CJP company within 15 days if there're any question about the inspective result.
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Report is in triplicity, original stored in CJP company, two copies for client.
8. 未加盖 CMA 章的检测报告，不具备向社会起证明作用的数据和结果。
The data and result of the inspection report that unsealed can not be proved to society.

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Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

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