



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 番禺 42A 平台井架底座裂纹修复
PY42A Platform Crack Repair of Derrick Base

委托单位 Commission Unit : 青岛太平洋海洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区松岗街道罗田社区龙山二路 1 号

工程编号 Project No. : CJP-WR-051-363-19-066

检测方法 Inspection Method : MT

报告编号 Report No. : CJP-WR-051-363-MT001-19-066

页数 Number of pages : 共 5 页

报告日期 Report Date : 2019.09.16

批准人 Approved by : 

检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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磁粉检测 报告
MAGNETIC PARTICLE INSPECTION REPORT

项目名称: 番禺42A平台井架底座裂纹修复

报告日期

报告:

Project Name: PY42A Platform Crack Repair of Derrick Base

Report Date:

2019. 09. 16

Report No.: CJP-WR-051-363-MT001-19-066

检测地点 Testing Position	PY42A	执行标准 Executive Standard	AWS D1.1	仪器型号 Instrument Type	ZCM-A2202	提升力 Lifting Power	≥45N
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	---	仪器编号 Instrument No.	CJP-CF-22	磁粉 Magnetic Particle	MT-BW
图纸号 Drawing No.	---	表面状态 Surface Condition	打磨 Grinding	磁轭类型 Yoke Type	AC-Yoke	反差剂 Contrast Agent	FA-5
工件材质 Workpiece Material	Q345B	灵敏度试块 Sensitivity block	AI-30/100	磁化方法 Magnetizing Method	Successive	磁化时间 Magnetizing Time	1~3 S
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W. L (mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS
W1	---	---	---	SMAW	---	---	评定意见 Judge
W2	---	---	---	SMAW	---	---	Acc
W3	---	---	---	SMAW	---	---	Acc
W4	---	---	---	SMAW	---	---	Acc
W5	---	---	---	SMAW	---	---	Acc
W6	---	---	---	SMAW	---	---	Acc
W7	---	---	---	SMAW	---	---	Acc
W8	---	---	---	SMAW	---	---	Acc
W9	---	---	---	SMAW	---	---	Acc
W10	---	---	---	SMAW	---	---	Acc
W11	---	---	---	SMAW	---	---	Acc
W12	---	---	---	SMAW	---	---	Acc
W13	---	---	---	SMAW	---	---	Acc
W14	---	---	---	SMAW	---	---	Acc

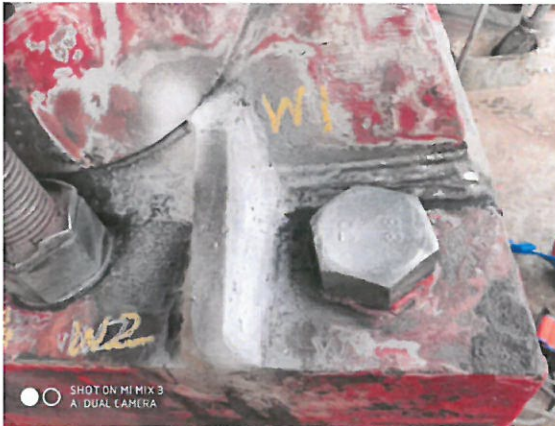
备注: 热处理状态 (HTS--Heat Treatment State) 未焊透 (LOF--Lack of Fusion) 未熔透 (LOF--Lack of Penetration) 夹渣 (Slag Inclusion)
Notes: 缺陷性质及大小 (DNS--Defect Nature and Size) 气孔 (P--Porosity) 合格 (Acc--Acceptance) 不合格 (Rej--Rejection)

签字 Signature	Lu Bo	技术监督 (Tech. Supervisor)	Lu Bo
日期 Date	2019.9.16	检验员 (Inspector)	Lu Bo
		签字授权人 (Authorized Signee)	2019.9.16

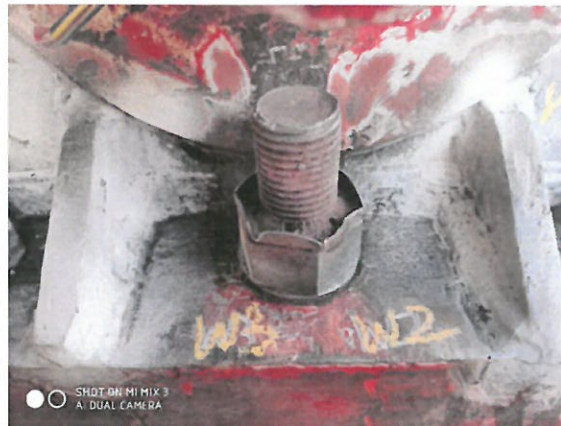
检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-363-MT001-19-066



W1



W2,W3



W4



W5



W6



W7

检测报告附图
SKETCH OF DETECTION POSITION

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W8 W9



W10



W11



W12 W13



W14



备注

Remark

1. 报告无检测单位“检测专用章”无效。

Report without the specified inspection stamp of CJP company is invalid.

2. 报告无操作人员或评片人、技术监督、技术负责人签字无效。

Report without the signatures of operator of film judge, tech. supervisor and tech. principal is invalid.

3. 本报告涂改无效。

Report with alteration will be invalid.

4. 本报告仅对被检产品受检部位负责。

Report is only responsible for the inspective pieces.

5. 未经检测单位同意不得复制本报告。

Report should not be copied without the agreement of CJP company.

6. 委托单位对检测结果若有异议，请于十五日内提出。

Client should inform CJP company within 15 days if there're any question about the inspective result.

7. 本报告一式三份；本公司存档一份，客户两份。

Report is in triplicity, original stored in CJP company, two copies for client.

8. 未加盖 CMA 章的检测报告，不具备向社会起证明作用的数据和结果。

The data and result of the inspection report that unsealed can not be proved to society.

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Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

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