



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: HZ19-2 平台西面吊机吊臂维修

Maintenance of Crane Boom on the West Side of HZ19-2 Platform

委托单位 Commission Unit : 青岛太平洋海洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区燕罗街道罗田社区龙山二路 1 号

工程编号 Project No. : CJP-WR-051-341-19-009

检测方法 Inspection Method : MT

报告编号 Report No. : CJP-WR-051-341-MT001-19-009

页数 Number of pages : 共 13 页

报告日期 Report Date : 2019.03.19

批准人 Approved by : [Signature]

检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

地 址: 深圳市南山区月亮湾大道 2076 号高科大厦 6FC3

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深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

磁粉检测报告
MAGNETIC PARTICLE INSPECTION REPORT

项目名称: HZ19-2 平台西面吊机吊臂维修

报告日期

报告编号

Project Name: Maintenance of Crane Boom on the West Side of HZ19-2 Platform

Report Date:

2019.03.19

Report No.: CJP-WR-051-341-MT001-19-009

检测地点 Testing Position	HZ19-2	执行标准 Executive Standard	AWS D1.1	仪器型号 Instrument Type	ZCM-AD22012	提升力 Lifting Power	≥45N		
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	--	仪器编号 Instrument No.	CJP-CF-20	磁粉 Magnetic Particle	MT-BW		
图纸号 Drawing No.	--	表面状态 Surface Condition	Grinding	磁轭类型 Yoke Type	AC-Yoke	反差剂 Contrast Agent	FA-5		
工件材质 Workpiece Material	CS	灵敏度试块 Sensitivity block	A1 30/100	磁化方法 Magnetizing Method	Successive	磁化时间 Magnetizing Time	1~3s		
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	热处理状态 HTS	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W.L (mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS	评定意见 Judge
IWO-18-02-A044	--	A1	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A2	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A3	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A4	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A5	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A6	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A7	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A8	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A9	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A10	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A11	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A12	--	--	SMAW	--	--	--	Acc
IWO-18-02-A044	--	A13	--	--	SMAW	--	--	--	Acc

备注: 热处理状态 (HTS--Heat Treatment State) 未熔合 (LOF--Lack of Fusion) 未焊透 (LOP--Lack of Penetration) 夹渣 (S.I--Slag Inclusion)
Notes: 缺陷性质及大小 (DNS--Defect Nature and Size) 裂纹 (C--Crack) 气孔 (P--Porosity) 合格 (Acc--Acceptance) 不合格 (Rej--Rejection)

签字 Signature	检验员 (Inspector)	技术监督 (Tech. Supervisor)	签字授权人 (Authorized Signee)
日期 Date	2019.03.19	2019.03.19	2019.03.19



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

磁粉检测报告 (续表)
MAGNETIC PARTICLE INSPECTION REPORT

项目名称:HZ19-2 平台西面吊机吊臂维修

报告日期

报告编号

Project Name:Maintenance of Crane Boom on the West Side of HZ19-2 Platform

Report Date:2019.03.19

Report No.:CJP-WR-051-341-MT001-19-009

工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	热处理状态 HTS	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W.L (mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS	评定意见 Judge
IWO-18-02-A044	---	A14	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A15	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A16	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A17	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A18	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A19	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A20	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A21	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A22	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A23	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A24	---	---	SMAW	---	---	---	Acc
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IWO-18-02-A044	---	A28	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A29	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A30	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A31	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A32	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A33	---	---	SMAW	---	---	---	Acc
IWO-18-02-A044	---	A34	---	---	SMAW	---	---	---	Acc

备注:热处理状态 (HTS--Heat Treatment State)

Notes:缺陷性质及大小 (DNS--Defect Nature and Size)

未熔合 (LOF--Lack of Fusion) 未焊透 (LOP--Lack of Penetration) 夹渣 (S--Slag Inclusion)

裂纹 (C--Crack) 气孔 (P--Porosity) 合格 (Acc--Acceptance) 不合格 (Rej--Rejection)

签字 Sign	检验员 (Inspector)	技术监督 (Tech. Supervisor)	签字授权人 (Authorized Signee)
日期 Date	ou bang hua 2019.03.19	Tang Yuezon 2019.03.19	2019.03.19



项目名称:HZ19-2 平台西面吊机吊臂维修

报告日期

报告编号

Project Name:Maintenance of Crane Boom on the West Side of HZ19-2 Platform

Report Date: 2019. 03. 19

Report No. : CJP-WR-051-341-MT001-19-009

Form No:CJP/WR.MT02 Rev:E/0

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-341-MT001-19-009



W1



W2



W3



W4



W5



W6

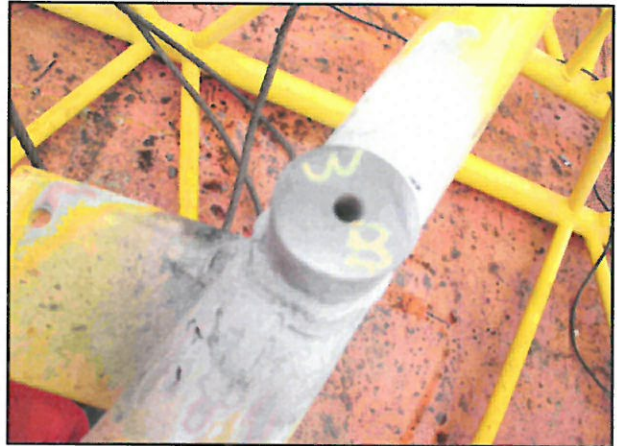
检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-341-MT001-19-009



W7



W8



W9



W10



W11



W12

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:
Report No: CJP-WR-051-341-MT001-19-009



W13



W14



W15



W16



W17



W18

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-341-MT001-19-009



W19



W20



W21



W22



W23



W24

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-341-MT001-19-009



W25



W26



W27



W28



W29



W30

检测报告附图
SKETCH OF DETECTION POSITION

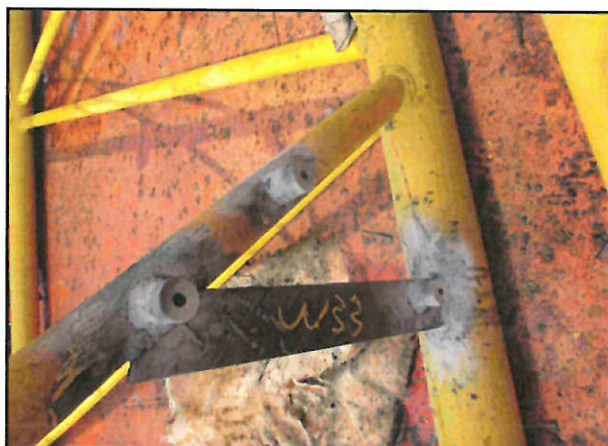
报告编号:
Report No: CJP-WR-051-341-MT001-19-009



W31



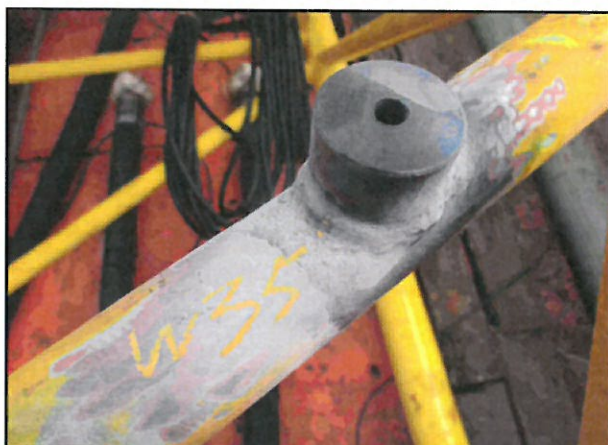
W32



W33



W34



W35



W36

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-341-MT001-19-009



W37



W38



W39



W40



备注

Remark

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Report without the specified inspection stamp of CJP company is invalid.
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The data and result of the inspection report that unsealed can not be proved to society.

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