



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: HZ19-2 平台西面吊机吊臂维修

Maintenance of Crane Boom on the West Side of HZ19-2 Platform

委托单位 Commission Unit : 青岛太平洋海洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区燕罗街道罗田社区龙山二路 1 号

工程编号 Project No. : CJP-WR-051-341-19-009

检测方法 Inspection Method : MT

报告编号 Report No. : CJP-WR-051-341-MT002-19-009

页数 Number of pages : 共 5 页

报告日期 Report Date : 2019.03.28

批准人 Approved by : [Signature]

检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

磁粉检测报告
MAGNETIC PARTICLE INSPECTION REPORT

项目名称: HZ19-2 平台西面吊机吊臂维修

报告日期

报告编号

Project Name: Maintenance of Crane Boom on the West Side of HZ19-2 Platform

Report Date: 2019.03.28

Report No.: CJP-WR-051-341-MT002-19-009

检测地点 Testing Position	HZ19-2	执行标准 Executive Standard	AWS D1.1	仪器型号 Instrument Type	ZCM-AD22012	提升力 Lifting Power	≥45N		
检测比例 Testing Rate	抽检	合格级别 Acceptance Grade	—	仪器编号 Instrument No.	CJP-CF-20	磁粉 Magnetic Particle	MT-BW		
图纸号 Drawing No.	—	表面状态 Surface Condition	Grinding	磁轭类型 Yoke Type	AC-Yoke	反差剂 Contrast Agent	FA-5		
工件材质 Workpiece Material	CS	灵敏度试块 Sensitivity block	A1 30/100	磁化方法 Magnetizing Method	Successive	磁化时间 Magnetizing Time	1~3s		
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	热处理状态 HTS	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W.L(mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS	评定意见 Judge
IWO-18-02-A044	—	W1	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W2	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W3	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W4	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W5	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W6	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W7	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W8	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W9	—	—	SMAW	—	—	—	Acc
IWO-18-02-A044	—	W10	—	—	SMAW	—	—	—	Acc
END									
备注:热处理状态(HTS—Heat Treatment State) Notes:缺陷性质及大小 (DNS—Defect Nature and Size)				未熔合(LOF—Lack of Fusion) 未焊透(LOP—Lack of Penetration) 夹渣(S.I—Slag Inclusion) 裂纹(C—Crack) 气孔(P—Porosity) 合格(Acc—Acceptance) 不合格(Rej—Rejection)					
签字 Signature		检验员(Inspector)		技术监督(Tech. Supervisor)		签字授权人(Authorized Signee)			
日期 Date		2019.03.28		Tang Yuezun 2019.03.28		2019.03.28			



检测报告附图
SKETCH OF DETECTION POSITION

报告编号:
Report No: CJP-WR-051-341-MT002-19-009



W1



W2



W3



W4



W5



W6



检测报告附图
SKETCH OF DETECTION POSITION

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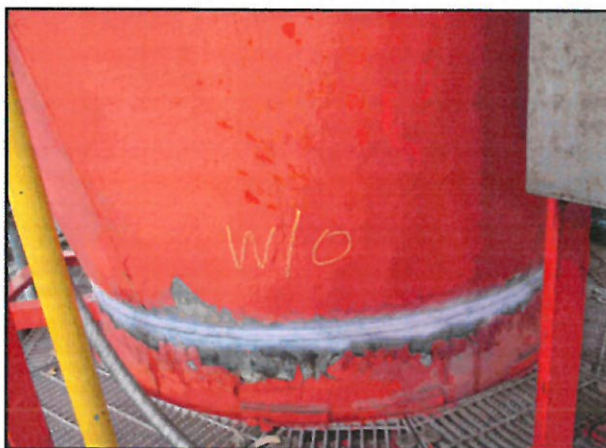
W7



W8



W9



W10



备注

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The data and result of the inspection report that unsealed can not be proved to society.

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