



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: LW3-1 平台索拉机组新增遮雨棚及管线更换服务
New Canopy and Pipeline Replacement Service for LW3-1 Platform Cable Unit

委托单位 Commission Unit : 青岛太平洋海洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区松岗街道罗田社区龙山二路 1 号

工程编号 Project No. : CJP-WR-051-321-18-052

检测方法 Inspection Method : PT

报告编号 Report No. : CJP-WR-051-321-PT001-18-052

页数 Number of pages : 共 8 页

报告日期 Report Date : 2018.08.28

批准人 Approved by : _____



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

液体渗透检测报告
LIQUID PENETRANT INSPECTION REPORT

项目名称: LW3-1平台索拉机组新增遮雨棚及管线更换服务

报告日期

报告编号

Project Name: New Canopy and Pipeline Replacement Service for LW3-1 Platform Cable Unit

Report Date: 2018.08.28

Report No.: CJP-WR-051-321-PT001-18-052

检测地点 Testing Position	太平洋车间 QPOC Workshop	执行标准 Executive Standard	ASME B31.3	清洗剂 Cleanser	DPT-5	渗透温度(℃) Penetration Temperature	20℃		
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	---	渗透剂 Penetrant	DPT-5	渗透时间 Penetration Time	10min		
图纸号 Drawing No.	---	表面状态 Surface Condition	Smooth	显像剂 Developer	DPT-5	干燥时间 Dry Time(min)	---		
工件材质 Workpiece Material	316	检测方法 Testing Method	溶剂去除型着色法	试块 Test block	镀铬试块	显像时间(min) Developing Time	10min		
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	焊接方法 Welding Process	焊缝长度 W.L(mm)	缺陷编号 Defect No.	至O点的距离(mm) Distance to Point "O"	缺陷性质 Defect Character	缺陷长度 Defect Length (mm)	评定意见 Judge
3-LO-70002-A4AZ	H001	W1	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W2	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W3	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W4	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W5	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W6	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W7	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W8	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W9	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W10	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W11	GTAW	---	---	---	---	---	Acc
3-LO-70002-A4AZ	H001	W12	GTAW	---	---	---	---	---	Acc
备注 Notes:				未熔合(LOF--Lack of Fusion) 未焊透(LOP--Lack of Penetration) 夹渣(S.I--Slag Inclusion) 裂纹(C--Crack) 气孔(P--Porosity) 合格(Acc--Acceptance) 不合格(Rej--Rejection)					
签字 Signature		检验员(Inspector)		技术监督(Tech. Supervisor)		签字授权人(Authorized Signee)			
日期 Date		2018.8.28		2018.08.28		2018.08.28			



LIQUID PENETRANT INSPECTION REPORT

报告编号

Report No. : CJP-WR-051-321-PT001-18-052

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检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

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3-Lo-70002-A4AZ-W1



3-Lo-70002-A4AZ-W2



3-Lo-70002-A4AZ-W3



3-Lo-70002-A4AZ-W4



3-Lo-70002-A4AZ-W5



3-Lo-70002-A4AZ-W6,W12,W13

检测报告附图
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3-Lo-70002-A4AZ-W7



3-Lo-70002-A4AZ-W8



3-Lo-70002-A4AZ-W9



3-Lo-70002-A4AZ-W10



3-Lo-70002-A4AZ-W11

检测报告附图
SKETCH OF DETECTION POSITION

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3-Lo-70003-A4AZ-W1



3-Lo-70003-A4AZ-W2



3-Lo-70003-A4AZ-W3



3-Lo-70003-A4AZ-W4



3-Lo-70003-A4AZ-W5



3-Lo-70003-A4AZ-W6,W12,W13

检测报告附图
SKETCH OF DETECTION POSITION

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3-Lo-70003-A4AZ-W7



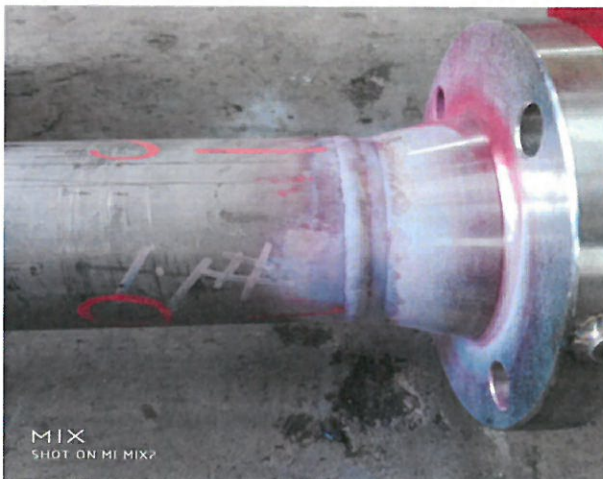
3-Lo-70003-A4AZ-W8



3-Lo-70003-A4AZ-W9



3-Lo-70003-A4AZ-W10



3-Lo-70003-A4AZ-W11



备注

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