



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 陆丰 13-2 平台栈桥原油管线改造陆地预制

Land Prefabrication of Terestle Crude Oil Pipeline Reconstruction on LF13-2 Platform

委托单位 Commission Unit : 青岛太平洋海洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区燕罗街道罗田社区龙山二路 1 号

工程编号 Project No. : CJP-WR-051-337-19-001

检测方法 Inspection Method : MT

报告编号 Report No. : CJP-WR--051-337-MT001-19-001

页数 Number of pages : 13

报告日期 Report Date : 2019.01.11

批准人 Approved by : 检验检测专用章

检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

磁粉检测报告
MAGNETIC PARTICLE INSPECTION REPORT

项目名称: 陆丰13-2平台栈桥原油管线改造陆地预制

报告日期

报告编号

Project Name: Land Prefabrication of Terestle Crude Oil Pipeline Reconstruction on LF13-2 Platform

Report Date: 2019.01.11

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检测地点 Testing Position	QPOC	执行标准 Executive Standard	ASME B31.3	仪器型号 Instrument Type	ZCM-AD22012	提升力 Lifting Power	≥45N		
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	—	仪器编号 Instrument No.	CJP-CF-20	磁粉 Magnetic Particle	MT-BW		
图纸号 Drawing No.	—	表面状态 Surface Condition	Smooth	磁轭类型 Yoke Type	AC-Yoke	反差剂 Contrast Agent	FA-5		
工件材质 Workpiece Material	A106B	灵敏度试块 Sensitivity block	A1 30/100	磁化方法 Magnetizing Method	Successive	磁化时间 Magnetizing Time	1'3s		
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	热处理状态 HTS	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W.L (mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS	评定意见 Judge
IWO-18-12-A386	H001	1	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	2	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	3	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	4	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	5	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	6	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	7	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	HY007	8	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	H001	9	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	H001	10	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	H001	11	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	H001	12	—	V	GTAW	—	—	—	Acc
IWO-18-12-A386	H001	13	—	V	GTAW	—	—	—	Acc
备注: 热处理状态 (HTS—Heat Treatment State)				未熔合 (LOF—Lack of Fusion) 未焊透 (LOP—Lack of Penetration) 夹渣 (S.I—Slag Inclusion)					
Notes: 缺陷性质及大小 (DNS—Defect Nature and Size)				裂纹 (C—Crack) 气孔 (P—Porosity) 合格 (Acc—Acceptance) 不合格 (Rej—Rejection)					
签字 Signature		检验员 (Inspector)		技术监督 (Tech. Supervisor)		签字授权人 (Authorized Signee)			
日期 Date		2019.01.11		Tang Yezun 2019.01.11		2019.01.11			



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

磁粉检测报告 (续表)
MAGNETIC PARTICLE INSPECTION REPORT

项目名称:陆丰13-2平台栈桥原油管线改造陆地预制

报告日期

报告编号

Project Name: Land Prefabrication of Terestle Crude Oil Pipeline Reconstruction on LF13-2 Platform

Report Date: 2019.01.11

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工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	热处理状态 HTS	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W.L (mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS	评定意见 Judge
IWO-18-12-A386	H001	14	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	15	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	16	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	17	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	18	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	19	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	20	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	21	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	22	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	23	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	24	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	25	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	26	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	27	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	28	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	29	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	30	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	31	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	H001	32	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	33	---	V	GTAW	---	---	---	Acc
IWO-18-12-A386	HY007	34	---	V	GTAW	---	---	---	Acc

备注:热处理状态(HTS--Heat Treatment State)

Notes:缺陷性质及大小 (DNS--Defect Nature and Size)

未熔合(LOF--Lack of Fusion) 未焊透(LOP--Lack of Penetration) 夹渣(S.I--Slag Inclusion)
裂纹(C--Crack) 气孔(P--Porosity) 合格(Acc--Acceptance) 不合格(Rei--Rejection)

签字 Sign	ou bang hua	技术监督(Tech. Supervisor)	Tang Yuezun	签字授权人(Authorized Signee)	2019.01.11
日期 Date	2019.01.11		2019.01.11		

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-337-MT001-19-001



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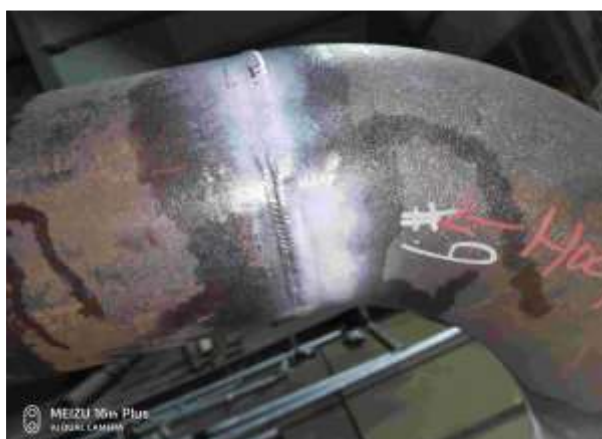
3



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检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

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检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

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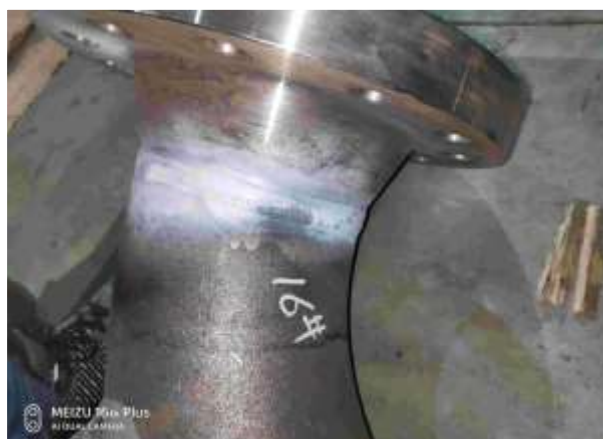
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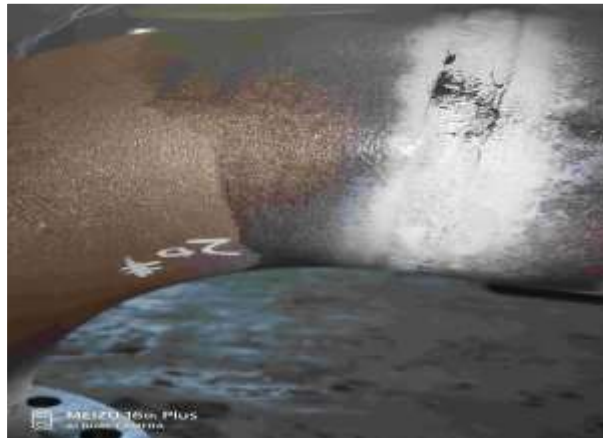
检测报告附图
SKETCH OF DETECTION POSITION

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检测报告附图
SKETCH OF DETECTION POSITION

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检测报告附图
SKETCH OF DETECTION POSITION

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检测报告附图
SKETCH OF DETECTION POSITION

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检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

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备注

Remark

1. 报告无检测单位“检测专用章”无效。

Report without the specified inspection stamp of CJP company is invalid.

2. 报告无操作人员或评片人、技术监督、技术负责人签字无效。

Report without the signatures of operator of film judge, tech. supervisor and tech. principal is invalid.

3. 本报告涂改无效。

Report with alteration will be invalid.

4. 本报告仅对被检产品受检部位负责。

Report is only responsible for the inspective pieces.

5. 未经检测单位同意不得复制本报告。

Report should not be copied without the agreement of CJP company.

6. 委托单位对检测结果若有异议，请于十五日内提出。

Client should inform CJP company within 15 days if there're any question about the inspective result.

7. 本报告一式三份；本公司存档一份，客户两份。

Report is in triplicity, original stored in CJP company, two copies for client.

8. 未加盖 CMA 章的检测报告，不具备向社会起证明作用的数据和结果。

The data and result of the inspection report that unsealed can not be proved to society.

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