



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 辽东作业区 油建动力透平维修

Youjian Power Turbine Maintenance in Liaodong Operation Area

委托单位 Commission Unit : 青岛太平洋海洋工程(深圳)有限公司

委托单位地址 Client Address: 宝安区松岗街道罗田社区龙山二路1号

工程编号 Project No. : CJP-WR-051-308-18-027

检测方法 Inspection Method : PT

报告编号 Report No. : CJP-WR-051-308-PT001-18-027

页数 Number of pages : 共5页

报告日期 Report Date : 2018.05.03

批准人 Approved by : [Signature]



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

液体渗透检测报告
LIQUID PENETRANT INSPECTION REPORT

项目名称:辽东作业区 油建动力透平维修

报告日期

报告编号

Project Name:Youjian Power Turbine Maintenance in Liaodong Operation Area

Report Date:2018.05.03

Report No.:CJP-WR-051-308-PT001-18-027

检测地点 Testing Position	太平洋车间 QPOC Workshop	执行标准 Executive Standard	ASTM E1417		清洗剂 Cleanser	DPT-5	渗透温度(℃) Penetration Temperature	20℃	
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	---		渗透剂 Penetrant	DPT-5	渗透时间 Penetration Time	10min	
图纸号 Drawing No.	---	表面状态 Surface Condition	Smooth		显像剂 Developer	DPT-5	干燥时间 Dry Time(min)	---	
工件材质 Workpiece Material	---	检测方法 Testing Method	溶剂去除型着色法		试块 Test block	镀铬试块	显像时间(min) Developing Time	10min	
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	焊接方法 Welding Process	焊缝长度 W.L(mm)	缺陷编号 Defect No.	至O点的距离(mm) Distance to Point“ O”	缺陷性质 Defect Character	缺陷长度 Defect Length (mm)	评定意见 Judge
Compressor Turbine Stator Vanes Stage2	---	---	---	---	---	---	---	---	Acc
Power Turbine Stage I	---	---	---	---	---	---	---	---	Acc
Power Turbine Stage II	---	---	---	---	---	---	---	---	Acc
Compressor Rotor	---	---	---	---	---	---	---	---	Acc
Compressor Turbine Stage1	---	---	---	---	---	---	---	---	Acc
Compressor Turbine Stage2	---	---	---	---	---	---	---	---	Acc
Flame Tubes×04 Each	---	---	---	---	---	---	---	---	Acc
END									
备注 Notes:				未熔合(LOF--Lack of Fusion) 未焊透(LOP--Lack of Penetration) 夹渣(S:I--Slag Inclusion) 裂纹(C--Crack) 气孔(P--Porosity) 合格(Acc--Acceptance) 不合格(Rej-Rejection)					
签字 Signature		检验员(Inspector)		技术监督(Tech. Supervisor)		签字授权人(Authorized Signee)			
日期 Date		2018.05.03		2018.05.03		2018.05.03			

检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

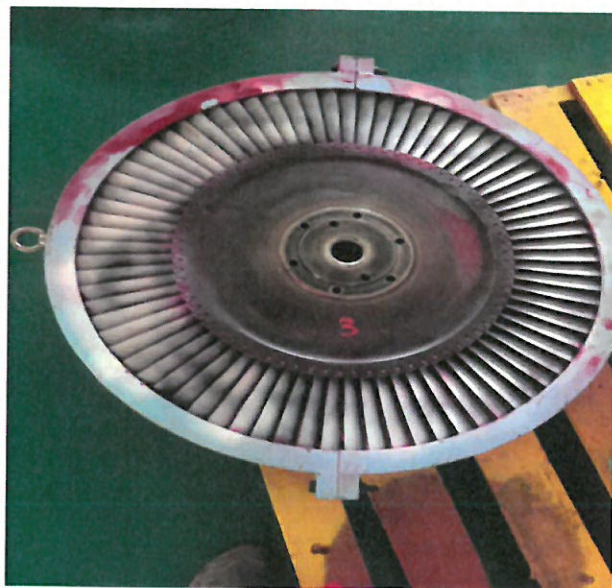
Report No: CJP-WR-051-308-PT001-18-027



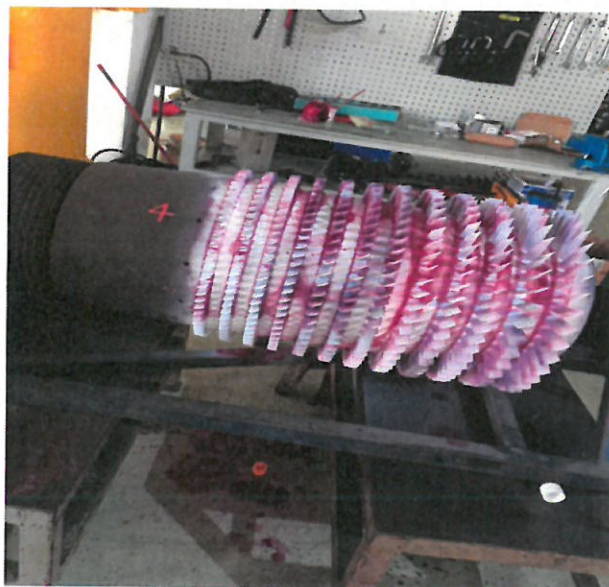
Compressor Turbine Stator Vanes Stage2



Power Turbine Stage I



Power Turbine Stage II



Compressor Rotor

检测报告附图
SKETCH OF DETECTION POSITION

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Compressor Turbine Stage1



Compressor Turbine Stage2



Flame Tubes×04 Each



备注

Remark

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Report without the specified inspection stamp of CJP company is invalid.

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Report without the signatures of operator of film judge, tech. supervisor and tech. principal is invalid.

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Report with alteration will be invalid.

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Report is only responsible for the inspective pieces.

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Client should inform CJP company within 15 days if there're any question about the inspective result.

7. 本报告一式三份；本公司存档一份，客户两份。

Report is in triplicity, original stored in CJP company, two copies for client.

8. 未加盖 CMA 章的检测报告，不具备向社会起证明作用的数据和结果。

The data and result of the inspection report that unsealed can not be proved to society.

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Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

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