



深圳市诚锦鹏实业有限公司  
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

## 无损检测报告

### NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 索轮组轴类部件检验

Inspection of Shaft Components of Cable Wheel Set

委托单位 Commission Unit : 瑞瑟思服（天津）工程检验技术服务有限公司

委托单位地址 Client Address: 天津市滨海新区春光路馨苑小区 36-1-102

工程编号 Project No. : CJP-WR-166-002-19-039

检测方法 Inspection Method : UT

报告编号 Report No. : CJP-WR-166-002-UT018-19-039

页数 Number of pages : 共 4 页

报告日期 Report Date : 2019.06.02

批准人 Approved by :



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司  
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

# 超声波检测报告

## ULTRASONIC TESTING REPORT

项目名称: 索轮组轴类部件检验

报告日期:

报告编号:

Project Name: Inspection of Shaft Components of Cable Wheel Set

Report Date: 2019.06.02

Report No.: CJP-WR-166-002-UT018-19-039

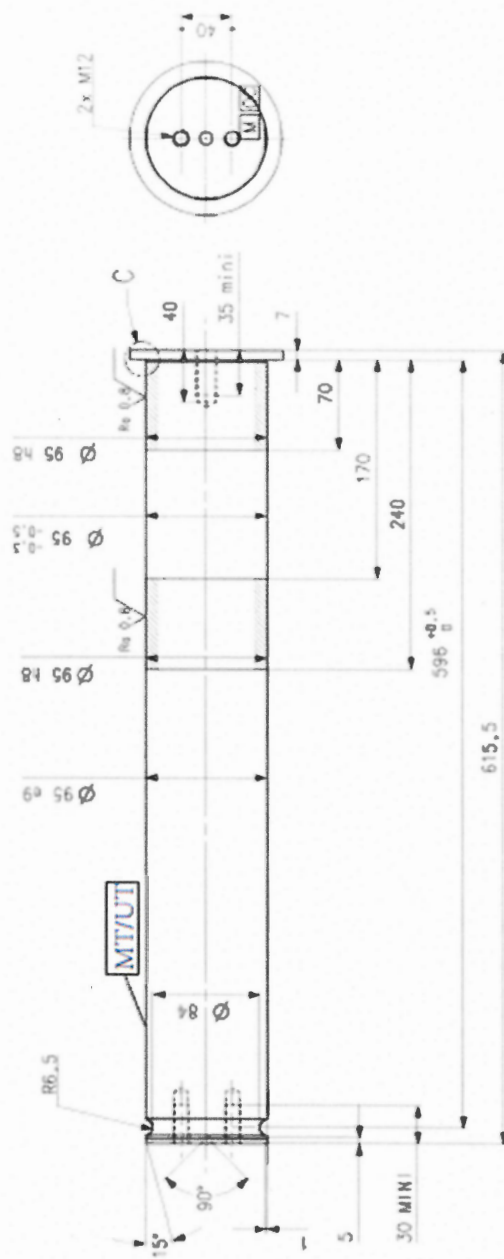
|                         |            |                            |                |                                 |           |                                                                                                   |          |
|-------------------------|------------|----------------------------|----------------|---------------------------------|-----------|---------------------------------------------------------------------------------------------------|----------|
| 检测地点<br>Test Position   | 北京怀柔波马工厂   | 执行标准<br>Executive Standard | GB/T 4162-2008 | 仪器型号<br>Instrument Type         | HS610e    | 基准灵敏度<br>Ref. Sensitivity                                                                         | Φ1.2     |
| 检测比例<br>Testing Rate    | 100%       | 合格级别<br>Acceptance Grade   | Level A        | 仪器编号<br>Instrument No.          | CJP-CS-22 | 检验灵敏度<br>Test Sensitivity                                                                         | Φ1.2+6dB |
| 图纸号<br>Drawing No.      | 51001627   | 表面状态<br>Surface Condition  | Smooth         | 灵敏度试块<br>Sensitivity Block      | 对比试块      | 图 Drawing:<br> |          |
| 材质<br>Material          | 36NiCrMo16 | 探头型号<br>Probe Type         | 2.5Z20N        | 探头角度/入射点<br>Probe Angle / Index | 0°        |                                                                                                   |          |
| 焊接方法<br>Welding Process | ---        | 坡口型式<br>Groove Type        | ---            | 耦合剂<br>Couplant                 | 机油        |                                                                                                   |          |

| 工件编号<br>Workpiece No. | 焊缝号<br>Weld No. | 焊工号<br>Welder No. | 厚度<br>THK (mm) | 焊缝长度<br>W.L (mm) | 探头角度<br>Probe Angle | 缺陷编号<br>Defect No. | 参考点 Reference Point |     |     |     |     | 性质<br>Property | 范围<br>Range | 意见<br>Judge | 返修报告号<br>Repair Report No. |
|-----------------------|-----------------|-------------------|----------------|------------------|---------------------|--------------------|---------------------|-----|-----|-----|-----|----------------|-------------|-------------|----------------------------|
|                       |                 |                   |                |                  |                     |                    | X                   | Y   | W   | D   | L   |                |             |             |                            |
| 索轮组轴 95Dx615.5        | ---             | ---               | ---            | ---              | 0°                  | ---                | ---                 | --- | --- | --- | --- | ---            | ---         | Level A     |                            |
| END                   |                 |                   |                |                  |                     |                    |                     |     |     |     |     |                |             |             |                            |
|                       |                 |                   |                |                  |                     |                    |                     |     |     |     |     |                |             |             |                            |
|                       |                 |                   |                |                  |                     |                    |                     |     |     |     |     |                |             |             |                            |
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|                       |                 |                   |                |                  |                     |                    |                     |     |     |     |     |                |             |             |                            |

注(Notes): X.Y.W.D.L:见图(See Drawing), 未熔合(LOF--Lack of Fusion), 未焊透(LOF--Lack of Penetration), 裂纹(C--Crack), 夹渣(S.I--Slag Inclusion), 气孔(P--Porosity), 合格(Acc--Acceptance), 不合格(Rej--Rejection).

|          |                             |                                       |                                         |
|----------|-----------------------------|---------------------------------------|-----------------------------------------|
| 签字 Sign: | 检验员 (Inspector)<br>Ge Qiang | 技术监督 (Tech. Supervisor)<br>Tan Yuezha | 签字授权人 (Authorized Signee)<br>Tan Yuezha |
| 日期 Date: | 2019.06.02                  | 2019.06.02                            | 2019.06.02                              |

图号 : 51001627





备注

Remark

1. 报告无检测单位“检测专用章”无效。

Report without the specified inspection stamp of CJP company is invalid.

2. 报告无操作人员或评片人、技术监督、技术负责人签字无效。

Report without the signatures of operator of film judge, tech. supervisor and tech. principal is invalid.

3. 本报告涂改无效。

Report with alteration will be invalid.

4. 本报告仅对被检产品受检部位负责。

Report is only responsible for the inspective pieces.

5. 未经检测单位同意不得复制本报告。

Report should not be copied without the agreement of CJP company.

6. 委托单位对检测结果若有异议，请于十五日内提出。

Client should inform CJP company within 15 days if there're any question about the inspective result.

7. 本报告一式三份；本公司存档一份，客户两份。

Report is in triplicity, original stored in CJP company, two copies for client.

8. 未加盖 CMA 章的检测报告，不具备向社会起证明作用的数据和结果。

The data and result of the inspection report that unsealed can not be proved to society.

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Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

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