



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: SS AMAZONIA 伸缩节修理

SS AMAZONIA Expansion Joint Inspection

委托单位 Commission Unit : 深圳市京铭石油设备发展有限公司

委托单位地址 Client Address: 惠州市惠阳区淡水镇新桥村

工程编号 Project No. : CJP-WR-083-157-19-053

检测方法 Inspection Method : MT

报告编号 Report No. : CJP-WR-083-157-MT013-19-053

页数 Number of pages : 共 4 页

报告日期 Report Date : 2019.07.25

批准人 Approved by :



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

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深圳市诚锦鹏实业有限公司

SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

磁粉检测报告

MAGNETIC PARTICLE INSPECTION REPORT

项目名称:SS AMAZONIA 伸缩节修理

报告日期

报告编号:

Project Name :SS AMAZONIA Expansion Joint Inspection

Report Date: 2019.07.25

Report No.:CJP-WR-083-157-MT013-19-053

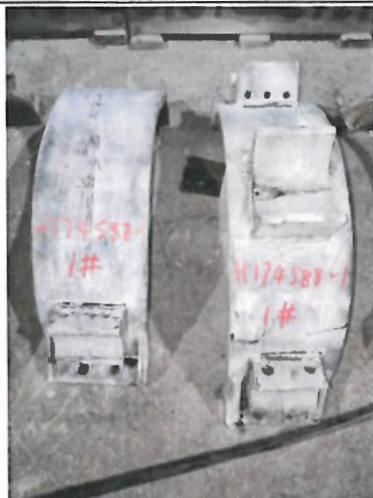
检测地点 Testing Position	惠州车间 Huizhou Workshop	执行标准 Executive Standard	VGS8.3.2-S1/VGS8.3.3-S2	仪器型号 Instrument Type	CYD-8000	提升力 Lifting Power	---		
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	---	仪器编号 Instrument No.	CJP-CF-29	磁粉 Magnetic Particle	MT-BW		
图纸号 Drawing No.	---	表面状态 Surface Condition	Ra≤25 μm	磁轭类型 Yoke Type	---	反差剂 Contrast Agent	FA-5		
工件材质 Workpiece Material	CS	灵敏度试块 Sensitivity block	A1(30/100)	磁化方法 Magnetizing Method	线圈法/偏心导体法	磁化时间 Magnetizing Time	1~3s		
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	热处理状态 HTS	坡口形式 Groove Form	焊接方法 Welding Process	焊缝长度 W.L(mm)	缺陷编号 Defect No.	缺陷性质及大小 DNS	评定意见 Judge
1#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
2#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
3#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
4#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
5#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
6#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
7#H174588-1	---	母材/焊缝	---	---	---	---	---	---	Acc
END									
备注:热处理状态(HTS--Heat Treatment State) Notes:缺陷性质及大小(DNS--Defect Nature and Size)				未熔合(LOF--Lack of Fusion) 未焊透(LOP--Lack of Penetration) 夹渣(S.I--Slag Inclusion) 裂纹(C--Crack) 气孔(P--Porosity) 合格(Acc--Acceptance) 不合格(Rej--Rejection)					
签字 Signature		检验员(Inspector)		技术监督(Tech. Supervisor)		签字授权人(Authorized Signee)			
日期 Date		2019.07.25		2019.07.25		2019.07.25			



检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

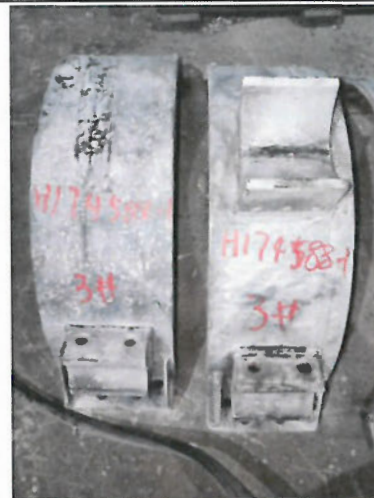
Report No: CJP-WR-083-157-MT013-19-053



1#H174588-1



2#H174588-1



3#H174588-1



4#H174588-1



5#H174588-1



6#H174588-1



7#H174588-1



备注

Remark

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Client should inform CJP company within 15 days if there're any question about the inspective result.
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Report is in triplicity, original stored in CJP company, two copies for client.
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The data and result of the inspection report that unsealed can not be proved to society.

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Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

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