



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: GE 焊接工艺样件
GE Welding Process Sample

委托单位 Commission Unit : 深圳市京铭石油设备发展有限公司

委托单位地址 Client Address: 惠州市惠阳区淡水镇新桥村

工程编号 Project No. : CJP-WR-083-151-19-024

检测方法 Inspection Method : UT

报告编号 Report No. : CJP-WR-083-151-UT001-19-024

页数 Number of pages : 4

报告日期 Report Date : 2019.04.12

批准人 Approved by :



检测单位: 深圳市诚锦鹏实业有限公司

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深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

超声波检测报告
ULTRASONIC TESTING REPORT

项目名称:GE焊接工艺样件

报告日期:

报告编号:

Project Name: GE Welding Process Sample

Report Date:2019.04.12

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检测地点 Test Position	京铭石油车间	执行标准 Executive Standard	ASME B31.3	仪器型号 Instrument Type	HS610e	基准灵敏度 Ref. Sensitivity	40dB+38dB
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	---	仪器编号 Instrument No.	CJP-CS-22	检验灵敏度 Test Sensitivity	40dB+38dB
图纸号 Drawing No.	---	表面状态 Surface Condition	Smooth	灵敏度试块 Sensitivity Block	---	图 Drawing: 	
材质 Material	4130	探头型号 Probe Type	2.5Z20N	探头角度/入射点 Probe Angle / Index	0°		
焊接方法 Welding Process	---	坡口型式 Groove Type	---	耦合剂 Couplant	机油		

工件编号 Workpiece No.	焊缝号 Weld No.	焊工号 Welder No.	厚度 THK (mm)	焊缝长度 W.L (mm)	探头角度 Probe Angle	缺陷编号 Defect No.	参考点 Reference Point					性质 Property	范围 Range	意见 Judge	返修报告号 Repair Report No.
							X	Y	W	D	L				
1#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
2#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
3#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
4#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
5#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
6#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
7#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
8#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
9#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
10#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
11#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	
12#	---	---	---	---	0°	---	---	---	---	---	---	---	---	Acc	

注(Notes): 40dB为第一次底波波高80%时的dB值, 38dB为Φ5平底孔与大平底的理论差值
合格(Acc--Acceptance), 不合格(Rej-Rejection).

签字 Sign:	检验员 (Inspector) Li Le	技术监督 (Tech. Supervisor) Tang Yuezun	签字授权人 (Authorized Signee) Tang Yuezun
日期 Date:	2019.04.12	2019.04.12	2019.04.12



ULTRASONIC TESTING REPORT

报告编号:

Report No. :CJP-WR-083-151-UT001-19-024

Form No. :CJP/WR. UT02 Rev:E/0

备注

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The data and result of the inspection report that unsealed can not be proved to society.

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