



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

无损检测报告

NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 南海八号事故安全阀修理

Accident Safety Valve Repair on NH8

委托单位 Commission Unit : 深圳市任俊锋实业有限公司

委托单位地址 Client Address: 惠州市惠阳区淡水镇新桥村

工程编号 Project No. : CJP-WR-083-130-18-028

检测方法 Inspection Method : PT

报告编号 Report No. : CJP-WR-083-130-PT001-18-028

页数 Number of pages : 4

报告日期 Report Date : 2018.05.04

批准人 Approved by : [Signature]



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

地 址: 深圳市南山区月亮湾大道 2076 号高科大厦 6FC3

ADDRESS: C3F6, GAOKE BUILDING, NO.2076, YUELIANGWAN BLVD, NANSHAN DISTRICT, SHENZHEN

电 话 Tel: 0755-86274981/26440278

URL: <http://www.cjpsz.com> E-mail: cjpsz126@126.com



深圳市诚锦鹏实业有限公司
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

液体渗透检测报告
LIQUID PENETRANT INSPECTION REPORT

项目名称:南海八号事故安全阀修理

报告日期

报告编号

Project Name:Accident Safety Valve Repair on NH8

Report Date:2018.05.04

Report No.:CJP-WR-083-130-PT001-18-028

检测地点 Testing Position	惠州库房	执行标准 Executive Standard	ASME B31.3	清洗剂 Cleanser	DPT-5	渗透温度(℃) Penetration Temperature	20℃		
检测比例 Testing Rate	100%	合格级别 Acceptance Grade	---	渗透剂 Penetrant	DPT-5	渗透时间 Penetration Time	10min		
图纸号 Drawing No.	---	表面状态 Surface Condition	Smooth	显像剂 Developer	DPT-5	干燥时间 Dry Time(min)	---		
工件材质 Workpiece Material	4130	检测方法 Testing Method	溶剂去除型着色法	试块 Test block	镀铬试块	显像时间 (min) Developing Time	10min		
工件编号 Workpiece No.	焊工号 Welder No.	焊口号 Weld No.	焊接方法 Welding Process	焊缝长度 W.L(mm)	缺陷编号 Defect No.	至O点的距离(mm) Distance to Point "O"	缺陷性质 Defect Character	缺陷长度 Defect Length (mm)	评定意见 Judge
1#	---	---	---	---	---	---	---	---	Acc
2#	---	---	---	---	---	---	---	---	Acc
3#	---	---	---	---	---	---	---	---	Acc
4#	---	---	---	---	---	---	---	---	Acc
END									
备注 Notes:				未熔合(LOF--Lack of Fusion) 未焊透(LOP--Lack of Penetration) 夹渣(S.I--Slag Inclusion) 裂纹(C--Crack) 气孔(P--Porosity) 合格(Acc--Acceptance) 不合格(Rej-Rejection)					
签字 Signature		检验员 (Inspector)		技术监督(Tech. Supervisor)		签字授权人(Authorized Signee)			
日期 Date		2018.05.04		2018.05.04		2018.05.04			



检测报告附图
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-083-130-PT001-18-028



1#



2#



3#



4#



备注

Remark

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The data and result of the inspection report that unsealed can not be proved to society.

检测单位：深圳市诚锦鹏实业有限公司

Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

地址：深圳市南山区月亮湾大道 2076 号高科大厦 6 层 C3

Address: Room C3, 6/F Gaoke Building, No.2076, Yueliangwan BLVD,
Nanshan District, Shenzhen.

电话/TEL: 0755-86274981/26440278

URL: <http://www.cjpsz.com> E-mail: cjpsz126@126.com