



深圳市诚锦鹏实业有限公司  
SHENZHEN CHENGJINPENG INDUSTRIAL CO., LTD

## 无损检测报告

### NONDESTRUCTIVE TESTING REPORT

工程名称 Project Name: 恩平 23-1 油田群开发工程优化项总包服务标段一

Section 1 of Total Package Service for Oilfield Group Development

Engineering Optimization Project on Enping 23-1 Platform

委托单位 Commission Unit : 青岛太平洋工程（深圳）有限公司

委托单位地址 Client Address: 宝安区松岗街道罗田社区龙山二路 1 号

工程编号 Project No. : CJP-WR-051-297-18-005

检测方法 Inspection Method : PT

报告编号 Report No. : CJP-WR-051-297-PT001-18-005

页数 Number of pages : 7

报告日期 Report Date : 2018.03.05

批准人 Approved by : \_\_\_\_\_



检测单位: 深圳市诚锦鹏实业有限公司

CONTRACTOR: SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

地 址: 深圳市南山区月亮湾大道 2076 号高科大厦 6FC3

ADDRESS: C3F6, GAOKE BUILDING, NO.2076, YUELIANGWAN BLVD, NANSHAN DISTRICT, SHENZHEN

电 话 Tel: 0755-86274981/26440278

URL: <http://www.cjpsz.com> E-mail: [cjpsz126@126.com](mailto:cjpsz126@126.com)



深圳市诚锦鹏实业有限公司  
SHENZHEN CHENGJINPENG INDUSTRIAL CO.,LTD

液体渗透检测报告  
LIQUID PENETRANT INSPECTION REPORT

项目名称:恩平23-1油田群开发工程优化项总包服务标段一

报告日期:

报告编号

Project Name:Section 1 of Total Package Service for Oilfield Group Development Engineering Optimization Project on Enping 23-1 Platform

Report Date:2018.03.05

Report No.:CJP-WR-051-297-PT001-18-005

| 检测地点<br>Testing Position   | 青岛太平洋车间           | 执行标准<br>Executive Standard | NB/T 47013.5-2015       | 清洗剂<br>Cleanser   | DPT-5              | 渗透温度(℃)<br>Penetration Temperature    | 18℃                        |               |
|----------------------------|-------------------|----------------------------|-------------------------|-------------------|--------------------|---------------------------------------|----------------------------|---------------|
| 检测比例<br>Testing Rate       | 100%              | 合格级别<br>Acceptance Grade   | I 级                     | 渗透剂<br>Penetrant  | DPT-5              | 渗透时间<br>Penetration Time              | 10min                      |               |
| 图纸号<br>Drawing No.         | --                | 表面状态<br>Surface Condition  | Smooth                  | 显像剂<br>Developer  | DPT-5              | 干燥时间<br>Dry Time( min )               | 15min                      |               |
| 工件材质<br>Workpiece Material | 不锈钢/铜镍合金          | 检测方法<br>Testing Method     | II C-d                  | 试块<br>Test block  | B型                 | 显像时间( min )<br>Developing Time        | 10min                      |               |
| 工件编号<br>Workpiece No.      | 焊工号<br>Welder No. | 焊口号<br>Weid No.            | 焊接方法<br>Welding Process | 焊缝长度<br>W.L( mm ) | 缺陷编号<br>Defect No. | 至0点的距离( mm )<br>Distance to Point“ O” | 缺陷长度<br>Defect Length (mm) | 评定意见<br>Judge |
| IWO/17/09/A258             | H001              | W1-1                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-2                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-3                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-4                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-5                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-6                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-7                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W1-8                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W2-1                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W2-2                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W2-3                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |
| IWO/17/09/A258             | H001              | W2-4                       | GTAW                    | 190               | --                 | --                                    | --                         | I 级 合格        |

备注  
Notes:

未熔合(LOF--Lack of Fusion) 未焊透( LOP--Lack of Penetration) 夹渣(Sl--Slag Inclusion)  
裂纹(C--Crack) 气孔(P--Porosity) 合格(Acc--Acceptance) 不合格(Rej--Rejection)

| 签字<br>Signature | 日期<br>Date | 检验员(Inspector) | 技术监督(Tech. Supervisor) | 签字授权人(Authorized Signee) |
|-----------------|------------|----------------|------------------------|--------------------------|
| ou bang hua     | 2018.03.05 |                | Wang zhen              |                          |

Form No:CJP-WR, PT01 Rev:E/0



# 液体渗透检测报告 (续表)

# 报告编号

报告日期:

Project Name:Section 1 of Total Package Service for Oilfield Group Development Engineering Optimization Project on Enping 23-1 Platform

Report Date: 2018.03.05

Report No. : CJP-WR-051-297-PT001-18-005

[illegible]

Form No. :CJP/WR. PT02 Rev:E/0

检测报告附图  
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-297-PT001-18-005



W1-1



W1-2



W1-3



W1-4



W1-5



W1-6

检测报告附图  
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-297-PT001-18-005



W1-7



W1-8



W2-1



W2-2



W2-3



W2-4

检测报告附图  
SKETCH OF DETECTION POSITION

报告编号:

Report No: CJP-WR-051-297-PT001-18-005



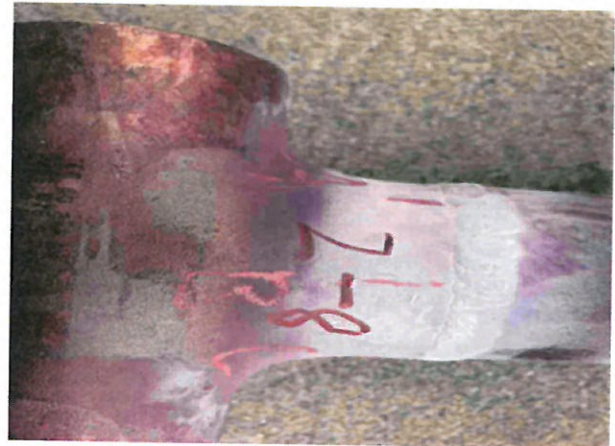
W2-5



W2-6



W2-7



W2-8

备注

Remark

1. 报告无检测单位“检测专用章”无效。  
Report without the specified inspection stamp of CJP company is invalid.
2. 报告无操作人员或评片人、技术监督、技术负责人签字无效。  
Report without the signatures of operator of film judge, tech. supervisor and tech. principal is invalid.
3. 本报告涂改无效。  
Report with alteration will be invalid.
4. 本报告仅对被检产品受检部位负责。  
Report is only responsible for the inspective pieces.
5. 未经检测单位同意不得复制本报告。  
Report should not be copied without the agreement of CJP company.
6. 委托单位对检测结果若有异议，请于十五日内提出。  
Client should inform CJP company within 15 days if there're any question about the inspective result.
7. 本报告一式三份；本公司存档一份，客户两份。  
Report is in triplicity, original stored in CJP company, two copies for client.
8. 未加盖 CMA 章的检测报告，不具备向社会起证明作用的数据和结果。  
The data and result of the inspection report that unsealed can not be proved to society.

检测单位：深圳市诚锦鹏实业有限公司

Contractor: Shenzhen Chengjinpeng Industrial Co.,LTD

地址：深圳市南山区月亮湾大道 2076 号高科大厦 6 层 C3

Address: Room C3, 6/F Gaoke Building, No.2076, Yueliangwan BLVD,  
Nanshan District, Shenzhen.

电话/TEL: 0755-86274981/26440278

URL: <http://www.cjpsz.com> E-mail: [cjpsz126@126.com](mailto:cjpsz126@126.com)